

## Technical Data Sheet

### Softell TKG 300N C12A19



Polypropylene Compounds

#### Product Description

Softell TKG 300N C12A19 is a 25% glass fiber reinforced PP copolymer, with very low gloss, excellent emissions, excellent scratch resistance and very low CLTE (Coefficient of Linear Thermal Expansion). Please contact Basell for shrinkage recommendations. The product is available in different color matched, pellet form. This grade is delivered in C12A19 color version.

*This grade is not intended for medical, pharmaceutical, food and drinking water applications.*

<b>Application</b>	Interior Trims
<b>Market</b>	Automotive
<b>Processing Method</b>	Injection Molding
<b>Attribute</b>	Good Dimensional Stability; Good UV Resistance; Scratch Resistant; Soft

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	5	g/10 min	ISO 1133-1
Density, (23 °C)	1.09	g/cm <sup>3</sup>	ISO 1183-1/A
<b>Mechanical</b>			
Flexural Modulus, (23 °C, Tech. A)	2700	MPa	ISO 178/A1
Tensile Stress at Yield, (23 °C)	34	MPa	ISO 527-1, -2
<b>Impact</b>			
Charpy Impact Strength - Notched			
(23 °C)	35	kJ/m <sup>2</sup>	ISO 179-1/1eA
(-30 °C)	7.5	kJ/m <sup>2</sup>	ISO 179-1/1eA
<b>Thermal</b>			
Vicat Softening Temperature, (A50)	132	°C	ISO 306
Deflection Temperature Under Load, (1.80 MPa, Unannealed)	80	°C	ISO 75A-1, -2